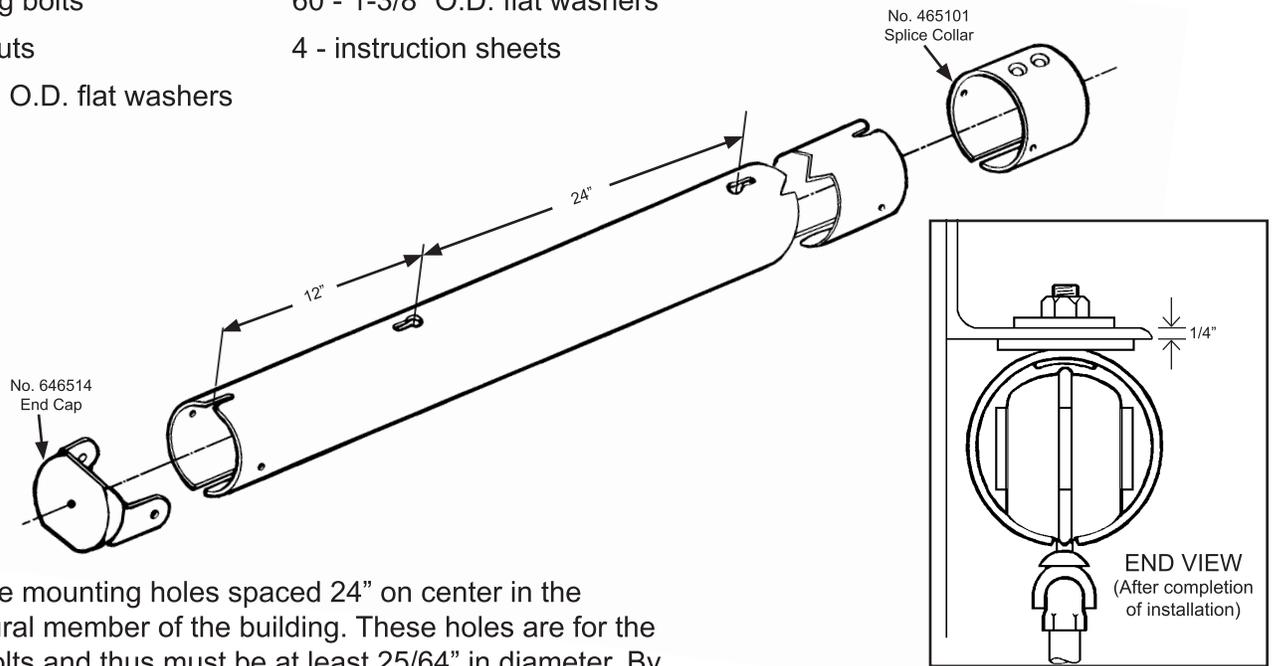




## Install Instructions for Bolt Hung Fasteners for Keyhole Track (part 643840)

### Contents (enough for 120 feet of track):

- |                               |                               |
|-------------------------------|-------------------------------|
| 60 - 1" long bolts            | 60 - 1-3/8" O.D. flat washers |
| 60 - hex nuts                 | 4 - instruction sheets        |
| 60 - 1-1/8" O.D. flat washers |                               |



- A.** Provide mounting holes spaced 24" on center in the structural member of the building. These holes are for the 3/8" bolts and thus must be at least 25/64" in diameter. By using the large flat washers on both sides of the mounting member, the mounting holes can be oversized but must not exceed 5/8" in diameter.
- B.** NOTE: The mounting member should not exceed 1/4" in thickness in order to permit full engagement of the threads on the bolts.

- C.** Insert the special 1" bolt into the slot of the Keyhole track. Adjust the bolt so that the radius of the special bolt head matches that of the track. The notch in the end of the bolt will be in line with the track when the bolt is properly adjusted. Apply 9/16 x 1-3/8" flat washer onto special bolt. Secure special bolt and washer to the Keyhole track with speed nut (finger tight) making sure the square neck of special bolt is properly seated in slot (Fig A)

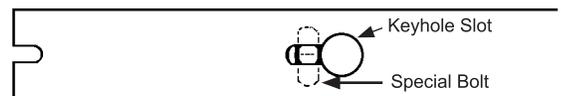
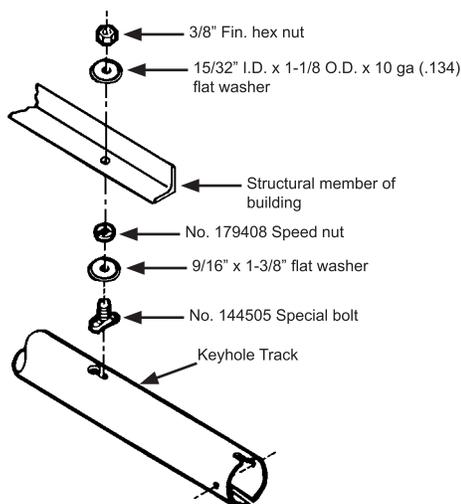


FIG. A

Apply special bolts and washers secured with speed nut to remaining slots of Keyhole Track section. With pre-drilled holes in structural member of building, mount Keyhole Track section.